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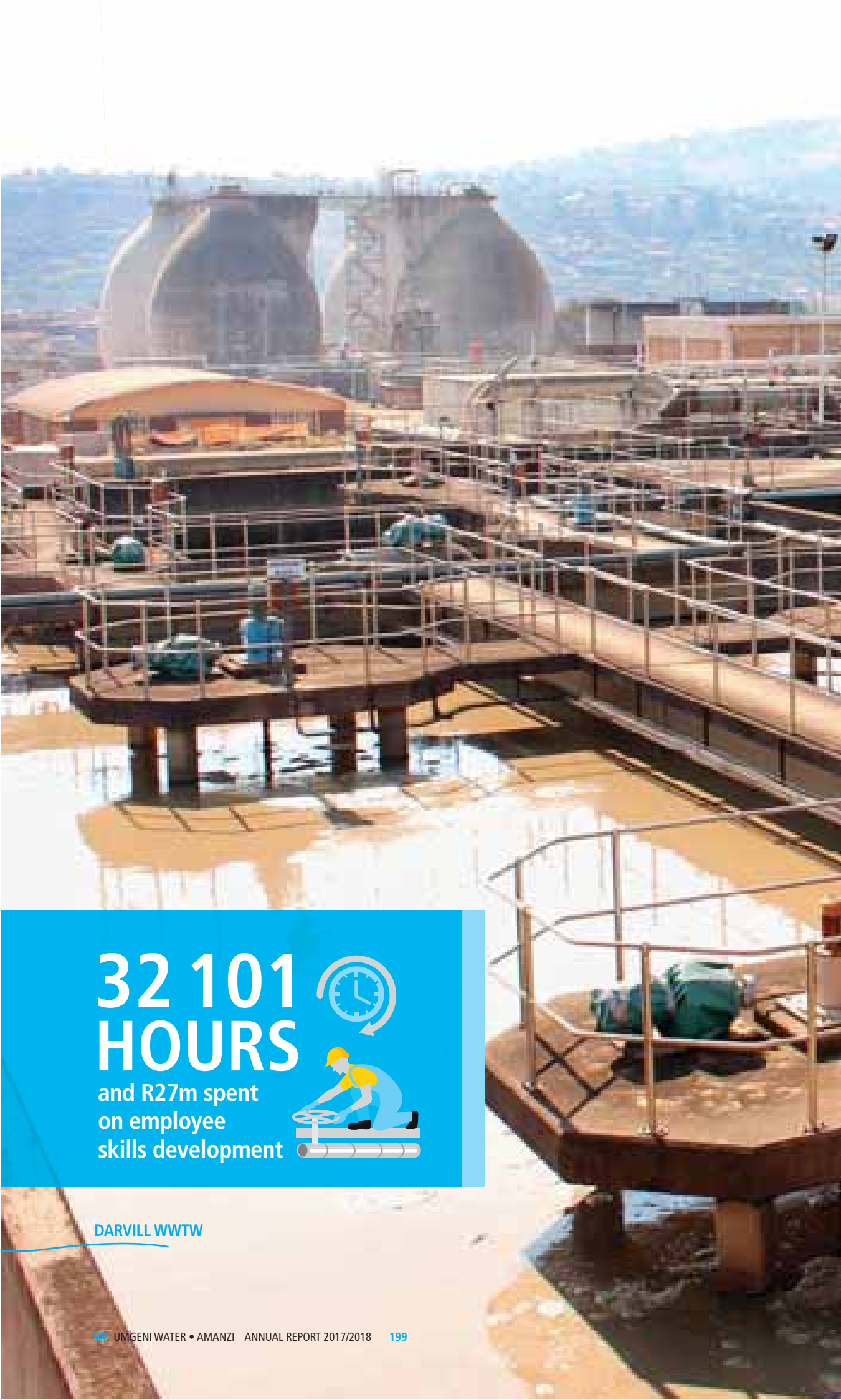
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32 101 HOURS

and R27m spent on employee skills development



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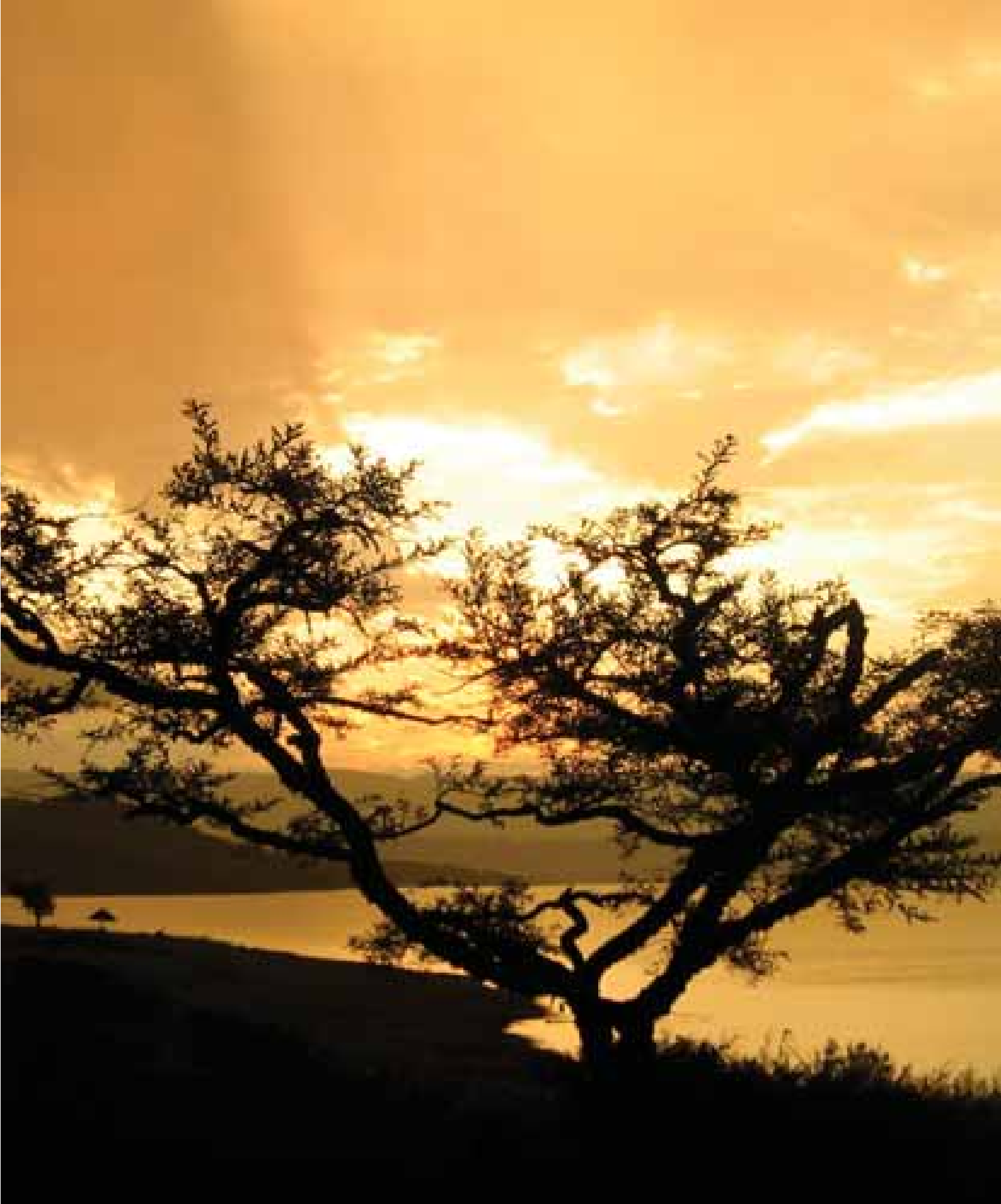
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